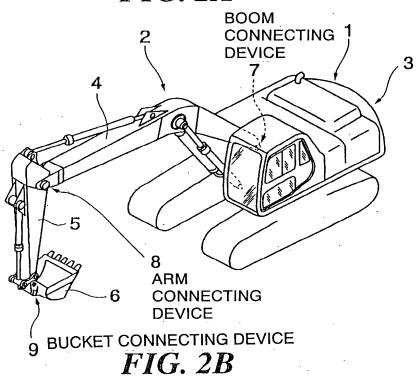
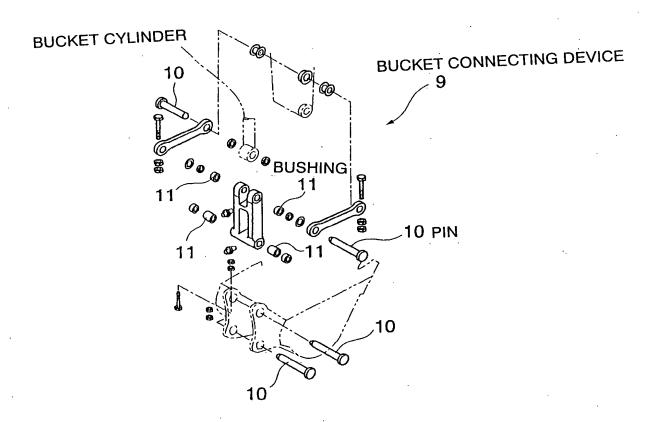
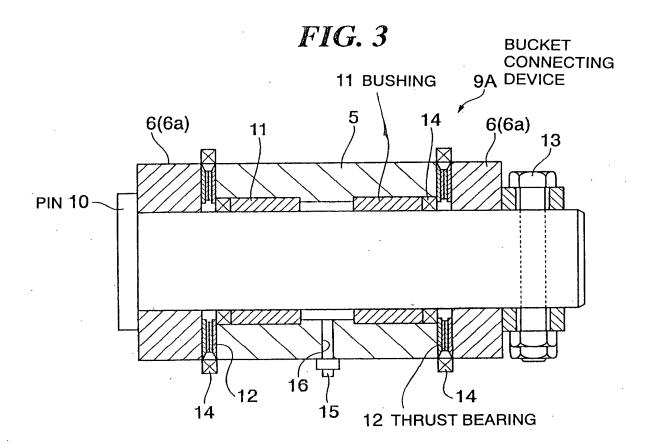


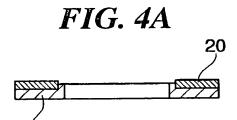
FIG. 1A

FIG. 2A

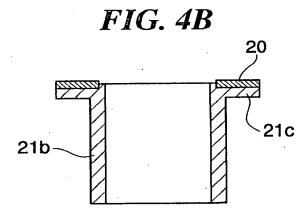


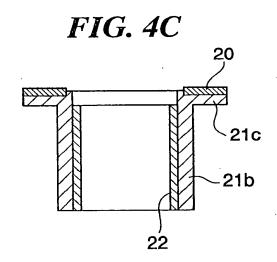






21a







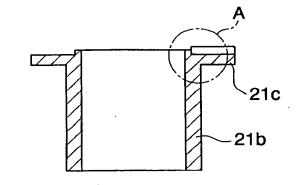
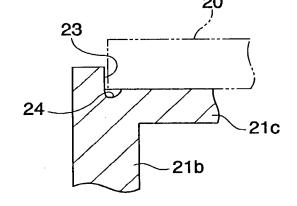


FIG. 5B



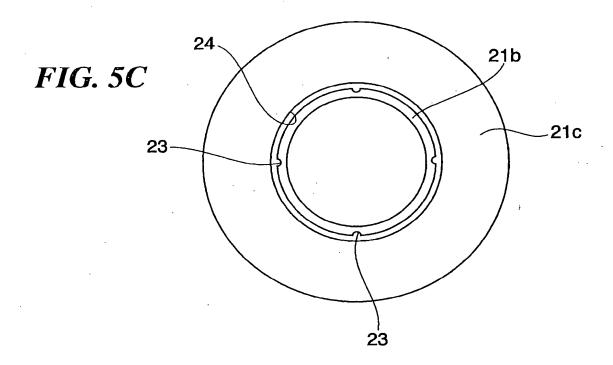


FIG. 6A

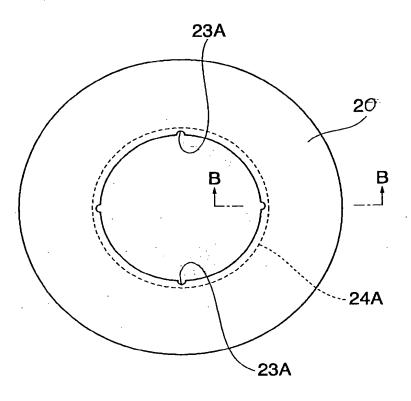


FIG. 6B

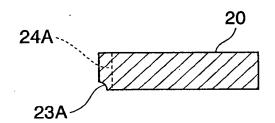


FIG. 7

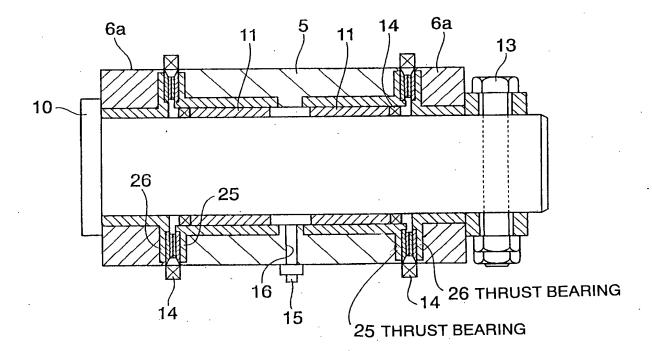


FIG. 8A

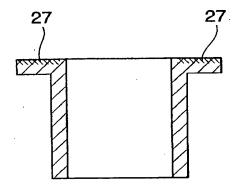


FIG. 8B

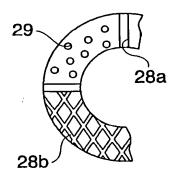
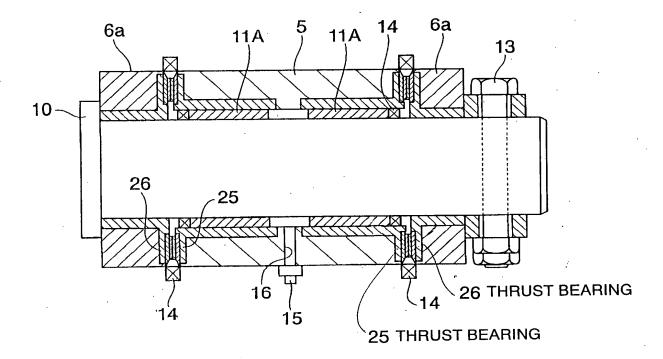


FIG. 9



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FIG. 10

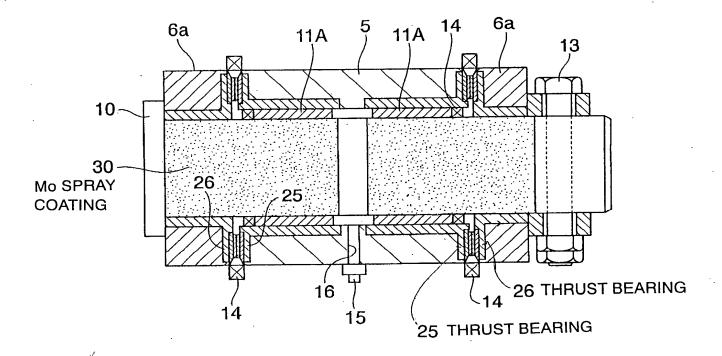
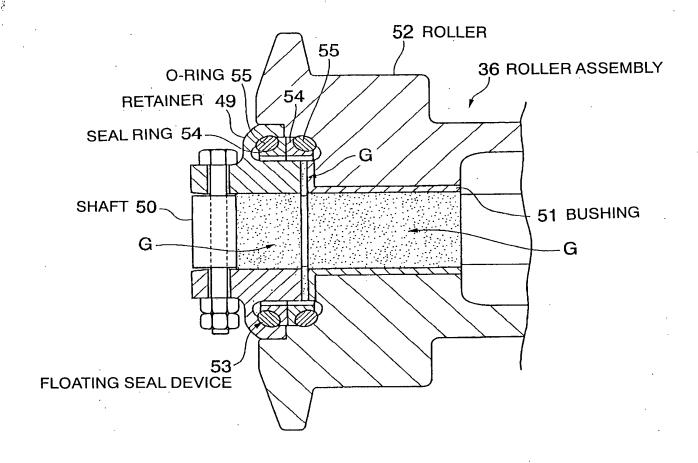
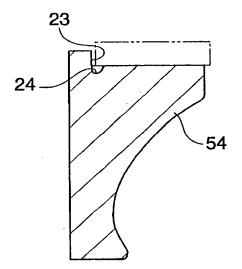


FIG. 11

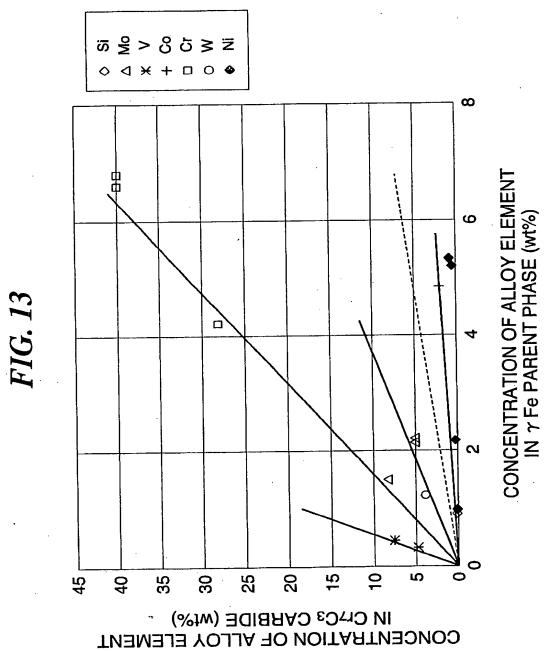


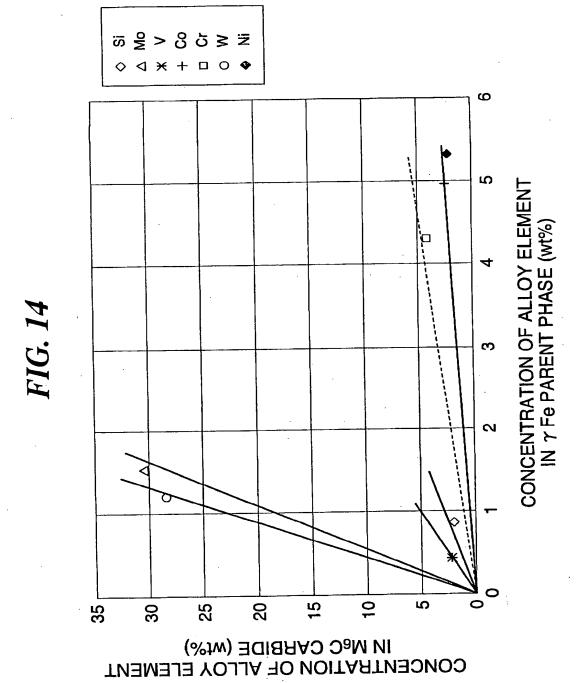
+

FIG. 12



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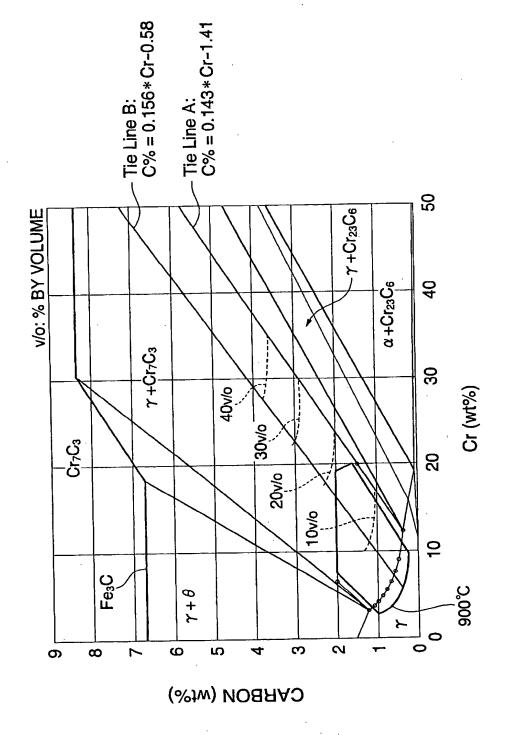


FIG. 15

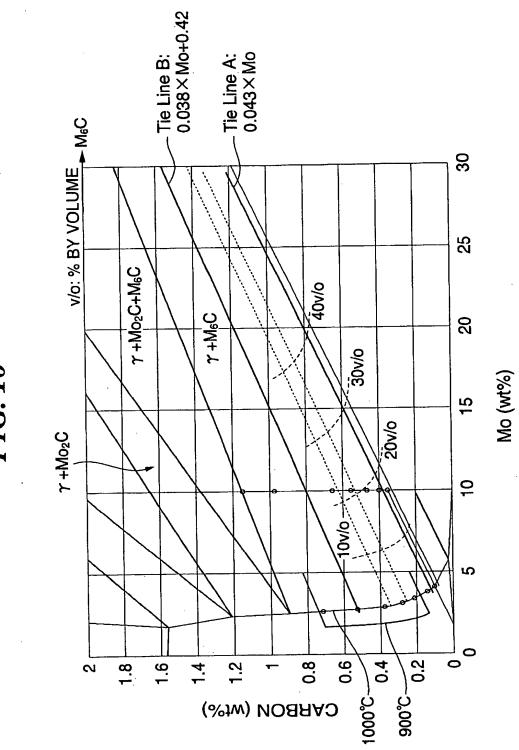


FIG. 16

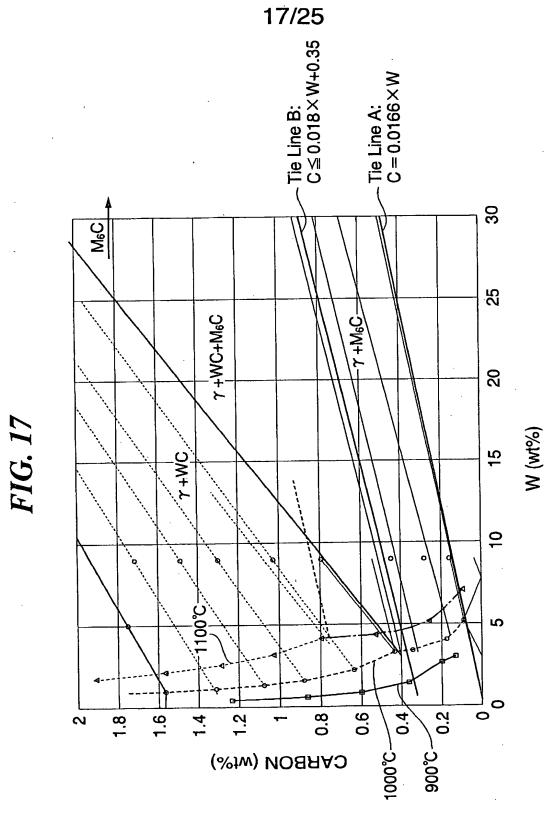


FIG. 18

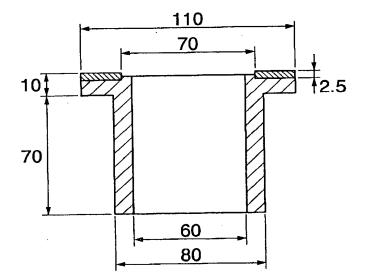


FIG. 19A

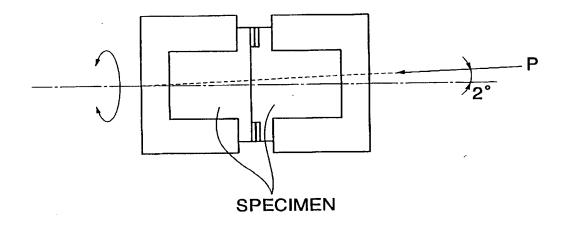


FIG. 19B

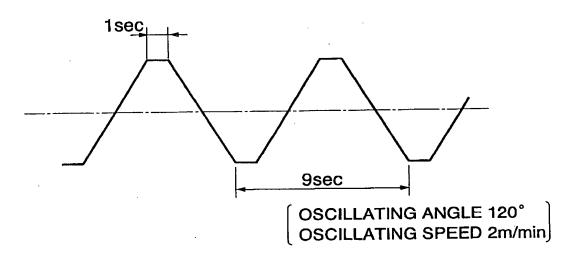


FIG. 20A

FIG. 20B

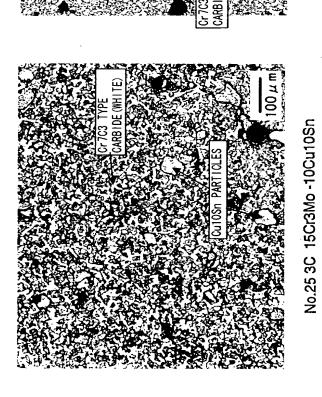


FIG. 21A

AREA (A) M6C-TYPE CARBIDE

Element	wt%
W	36.28
Мо	26.71
Cr	2.50
V	2.55
Si	0.60
Р	0.40

CARBON: 2wt%

FIG. 21B

AREA (B)
MC-TYPE CARBIDE

Element	wt%
W	14.36
Мо	5.02
Cr	14.71
 V	46.08
Si	0.01
Р	0.01

CARBON: 14wt%

FIG. 21C

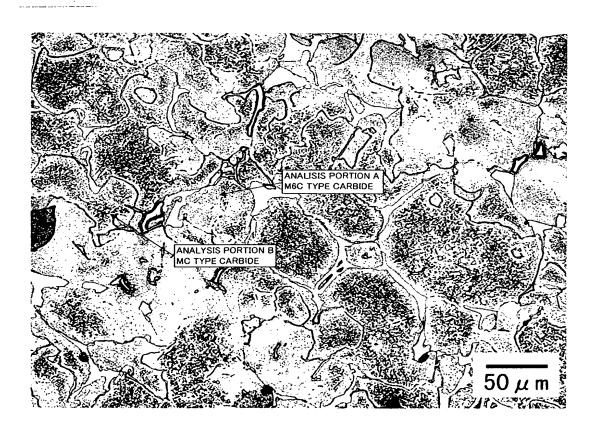


FIG. 22A

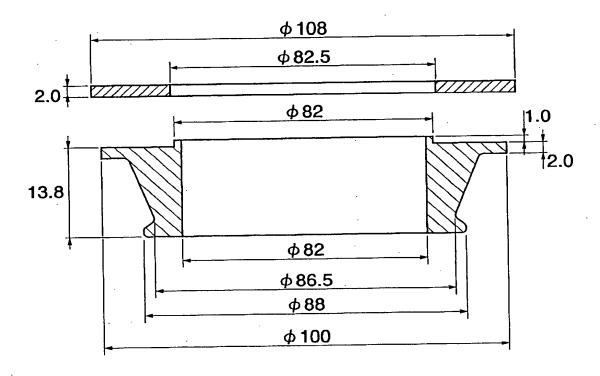


FIG. 22B

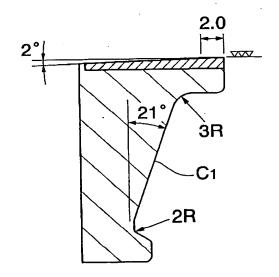
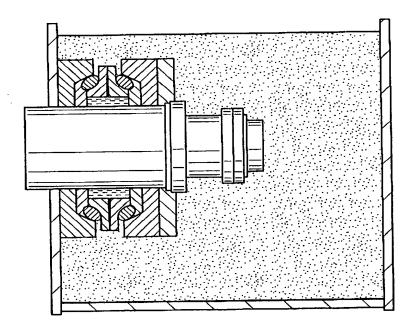
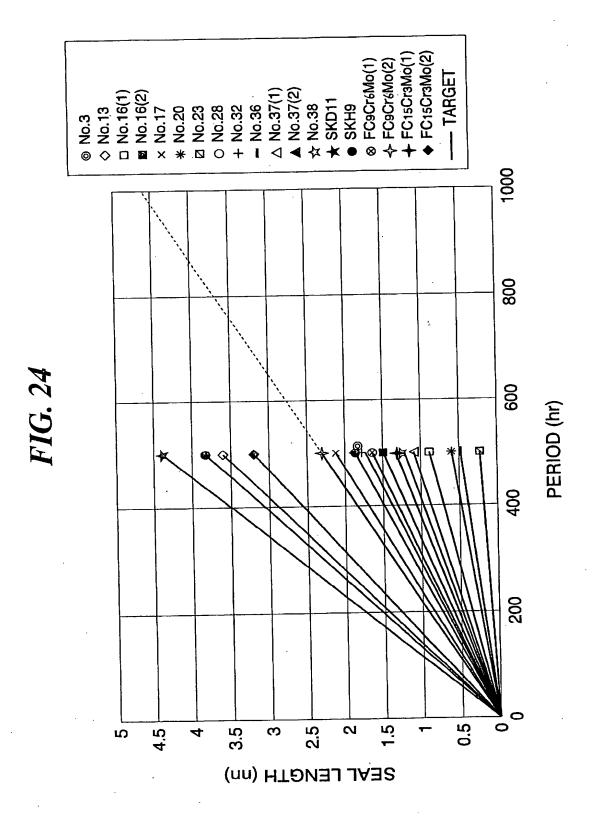


FIG. 23

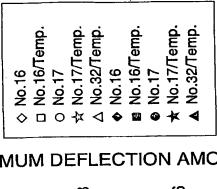


+

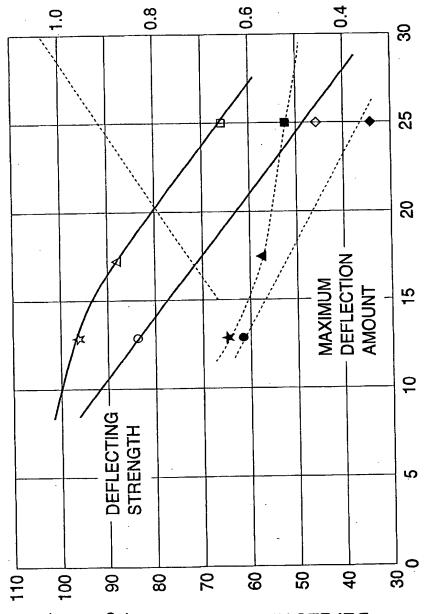


CONTENT OF CARBIDE (%)

25/25



MAXIMUM DEFLECTION AMOUNT (mm)



DEFLECTING STRENGTH (kgf/mm2)

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